



# MAGIC MENDER & HIGH FIRE MENDER INSTRUCTIONS

Repairs chipped or broken glass fuse molds.

## Instructions:

1. Do not wet the mold to be mended.
2. Magic Mender is pre mixed, so there is no need to add any water.
3. Apply mender to both sides with a soft brush. Do not over apply. Press the pieces together— when mender beads out of the sides you have full coverage. Hold the pieces together (1-2 min.) until they remain joined.
4. Let mender dry completely on mold, then wipe clean.
5. Fire the mold when mender is completely dry. Fire the mold to 1700° degrees Farenheight, (cone 03).

## Helpful Hints

While the mender is still moist, the joint will be fairly delicate, so be careful when cleaning the mold. The Menders must be fired to become permanent. Keep unused portion in jar tightly closed. The mender has a long shelf life and will not spoil! After firing, the repaired area is stronger than the rest of the mild. If you clean well before firing you'll never know the break was there.

How to fix hairline cracks: Use a knife tool or dermal to open the crack. (You must get the mender deep into the crack for it to work, otherwise the crack will reappear.) Dip a brush in the mender and in some water so that you have a flowing consistency. Allow the mender to flow into the cracks, then let dry. If you need a second application, do so, then clean the mold and fire.