

Hotline Fiber Mold Hardener

Fiber Mold Hardener can be used as a rigidizer with all fiber products as a rigidizer. The Hardener & fiber products will not act as a glue, but gain surface strength after firing to 1300 °F.

INSTRUCTIONS:

1. Fiber blanket us soaked in mold hardener until completely saturated.
2. Remove excess hardener by squeezing or rolling.
3. Moist blanket is then ready for molding. (See Tech Data sheet)
4. Mold may be dried in a kiln vented BELOW 175°F (80°C)

NOTE: Flash Point 232°F (111°F). See Materials Safety Sheet

5. When desired mold surface has been achieved, fire to 1300°F (705°C) to create hard shell.
6. Apply shelf primer to mold before use.

NOTE: Mold hardener will emit strong fumes. Proper venting of kiln & work area is important.

CONTAINS COLLOIDAL SILICA & GLYCOL CAUTION!

Repeated or prolonged breathing of dried silica should be aviouded. Wear safety glasses & NIOSH dust/fume mask, protective apron and gloves.

EYES: Flood woth luke warm (not hot) water poured from a large cup 2-3” from eyes. Remove contacts. Have patient blink as much as possible while flooding the eye. Continue for 15 minutes.

SKIN: Flood with water until completely removed from skin.

INGESTION: a taste or touch quantity is unlikely to cause any harm and can be treated by drinking 1-2 glasses of milk or water. Accidental ingestion of 1/2 oz. or more requires medical attention.

If additional medical information is needed, call the number below or contact a physician.

MEDICAL EMERGENCIES (24HRS) HAZARD INFORMATION SERVICES 1-888-215-4878